

Fig. 1

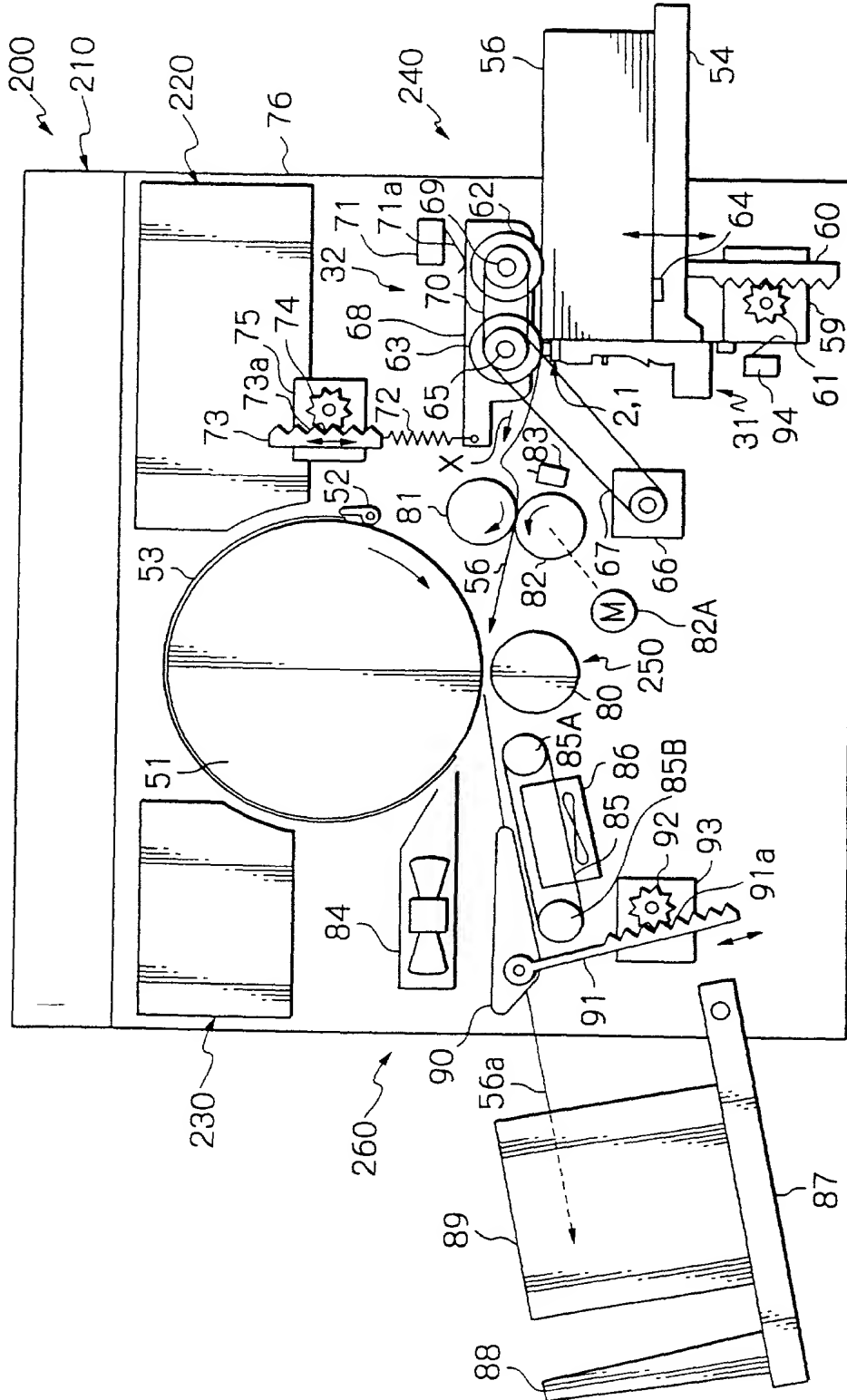
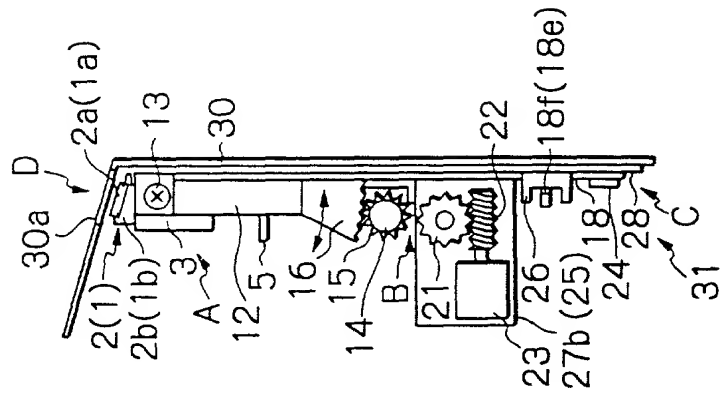
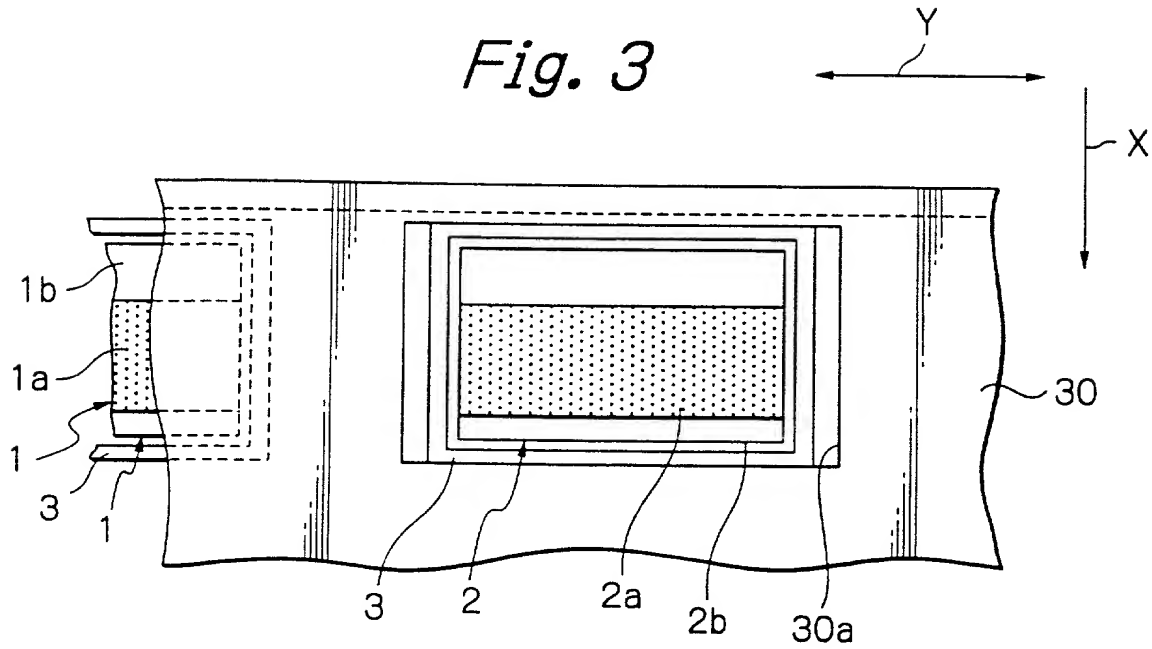


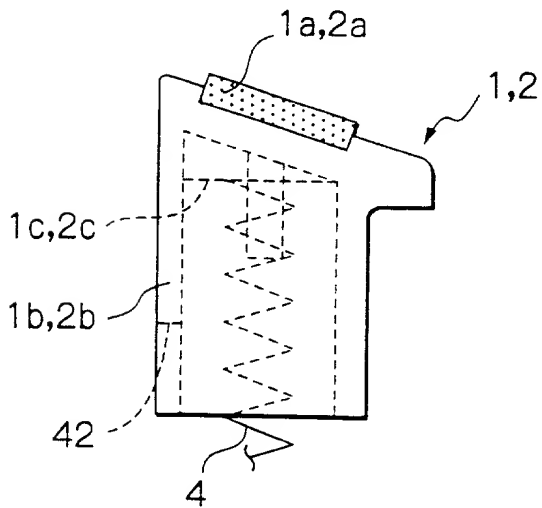
Fig. 2B



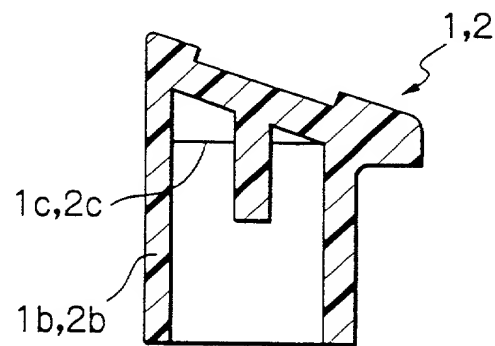
*Fig. 3*



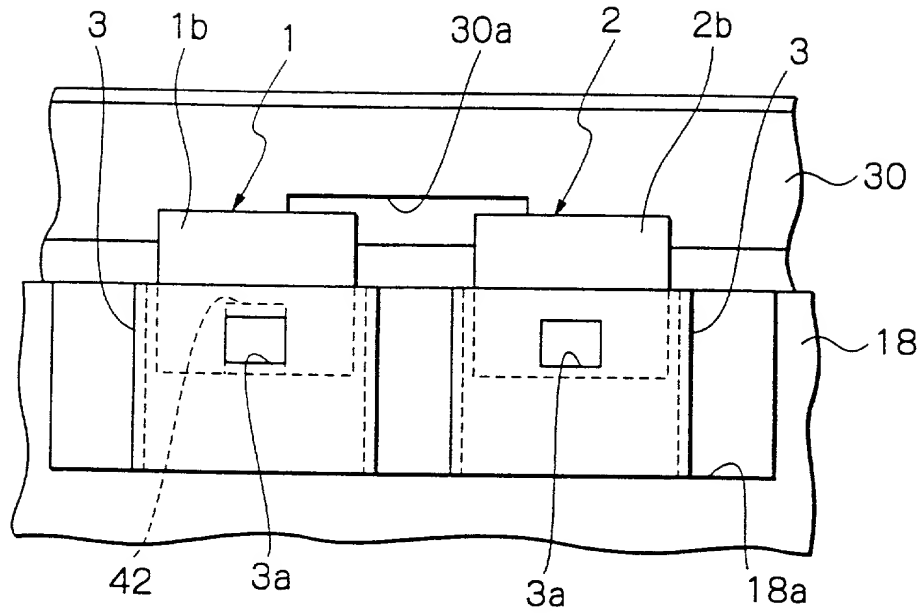
*Fig. 4A*



*Fig. 4B*



*Fig. 5*



*Fig. 6*

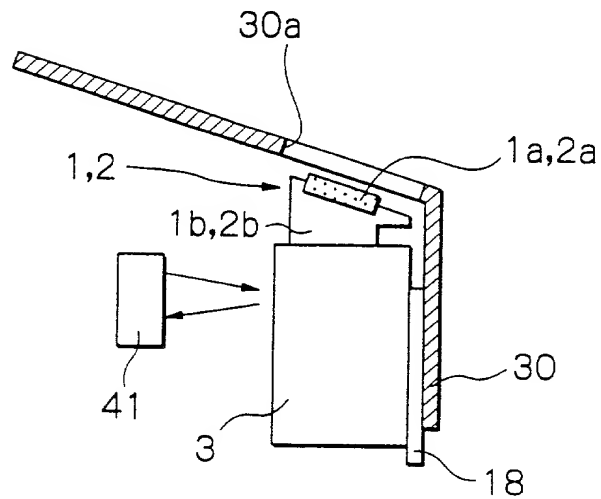




Fig. 8

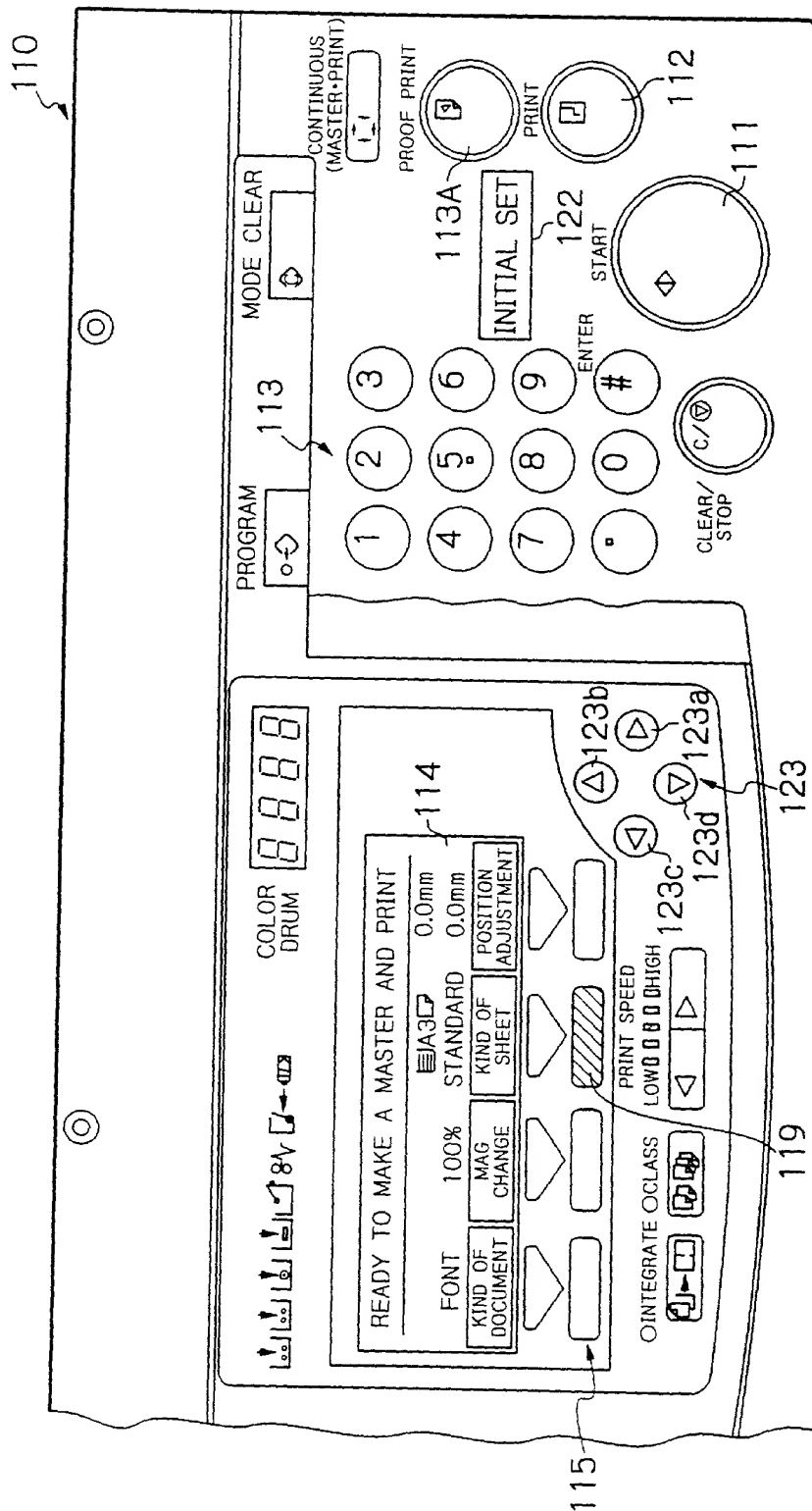


Fig. 9

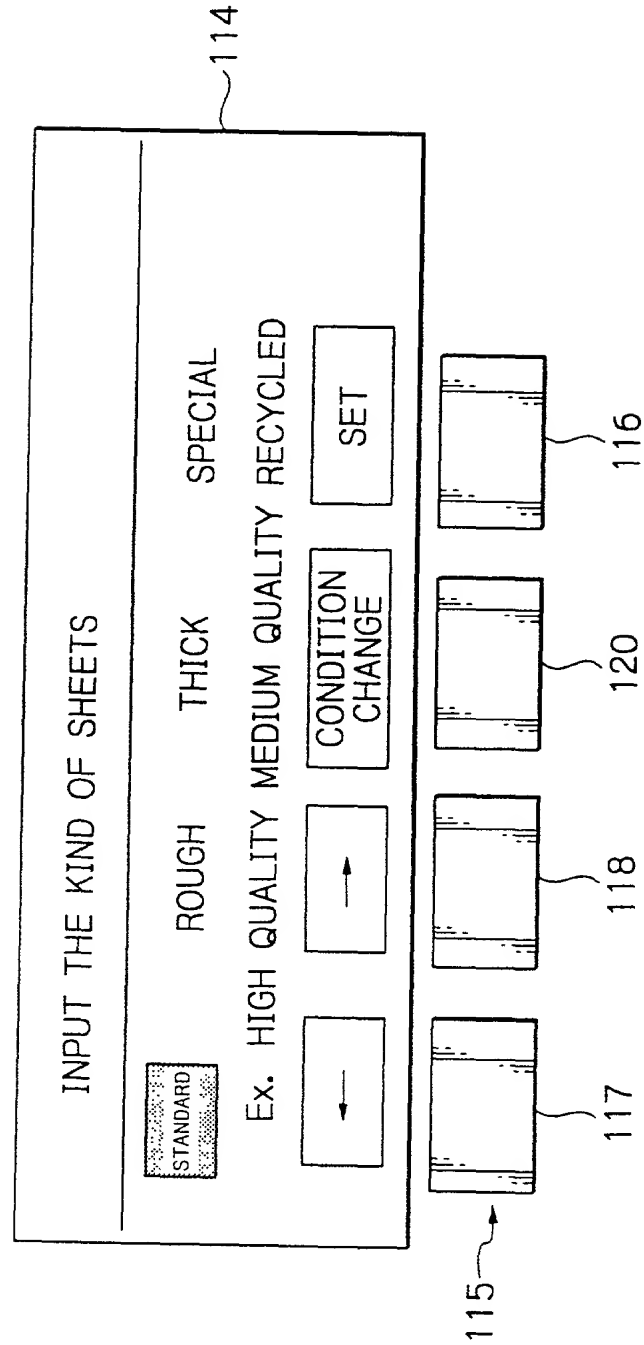
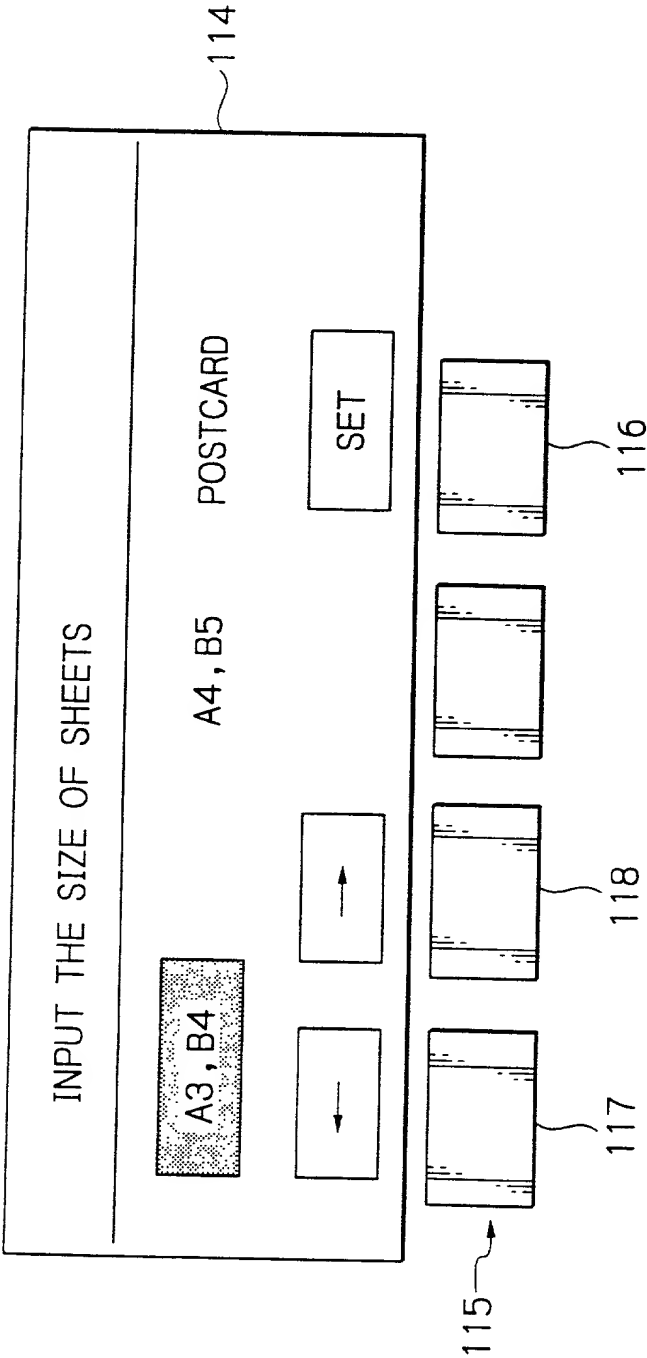


Fig. 10





*Fig. 11*

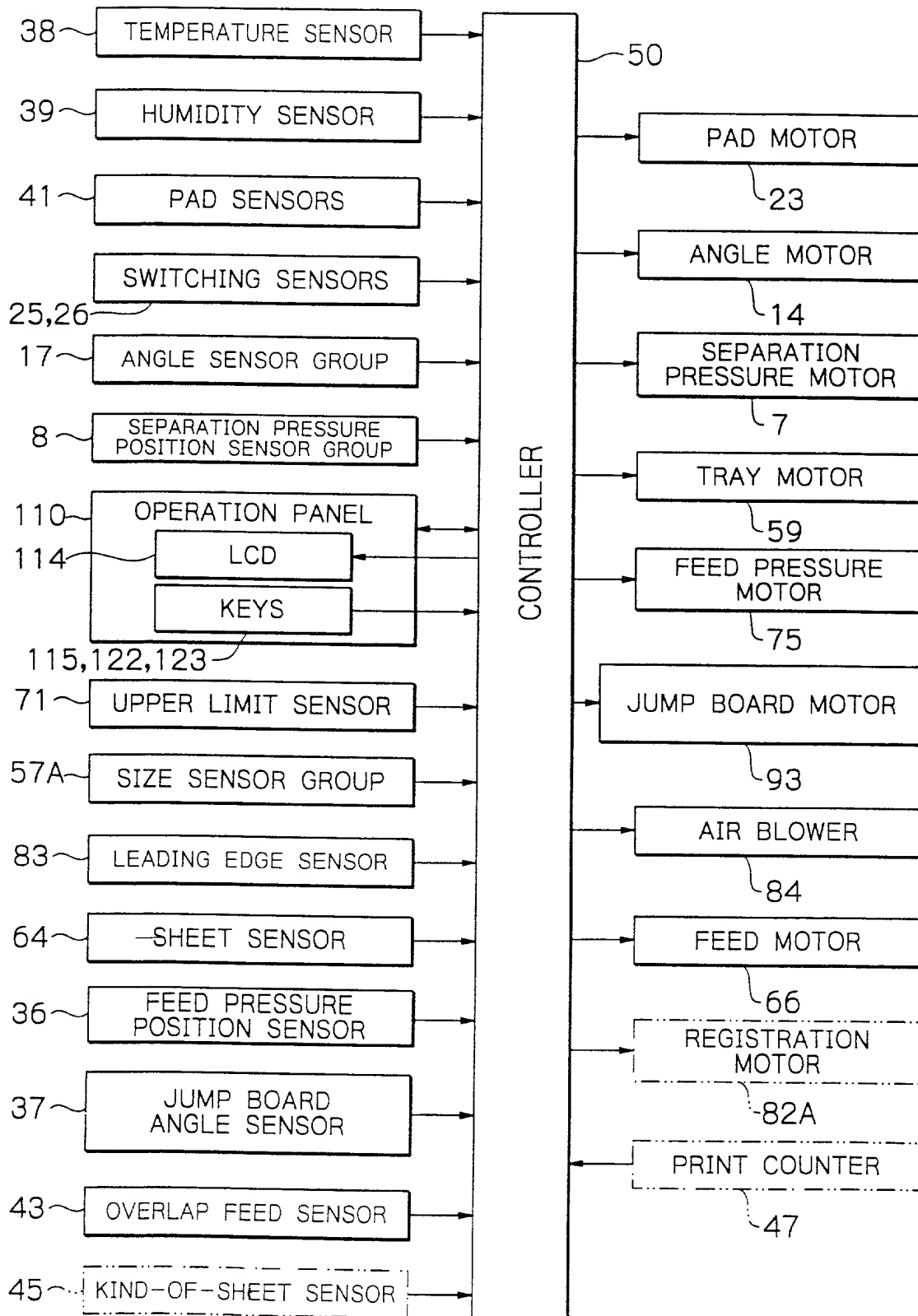


Fig. 12A

Fig. 12B

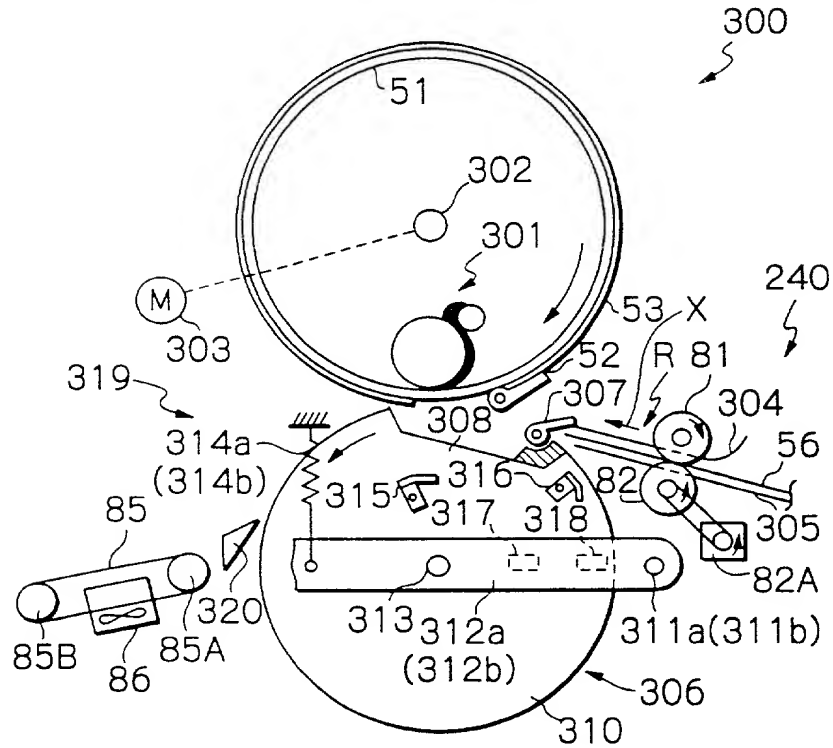
*Fig. 12A*

[illegible]

Fig. 12B

THIN	15° OR BELOW	40% OR BELOW	SPECIAL	20°	2	2	UP	23	THIN SHEETS & NOSHIGAMI
	15° OR BELOW	41% OR ABOVE	SPECIAL	20°	1	2	UP	23	
	16~25°	50% OR BELOW	SPECIAL	18°	2	2	UP	21	
	16~25°	51% OR ABOVE	SPECIAL	18°	1	2	UP	21	
	26° OR ABOVE	60% OR BELOW	SPECIAL	18°	1	1	UP	21	
	26° OR ABOVE	61% OR ABOVE	SPECIAL	18°	0	1	UP	21	
THICK	15° OR BELOW	40% OR BELOW	SPECIAL	20°	6	2	DOWN	23	HIGH QUALITY 135 KG SHEETS OR ABOVE, DRAWING PAPER & POSTCARDS
	15° OR BELOW	41% OR ABOVE	SPECIAL	20°	5	2	DOWN	23	
	16~25°	50% OR BELOW	SPECIAL	18°	4	1	DOWN	21	
	16~25°	51% OR ABOVE	SPECIAL	18°	3	1	DOWN	21	
	26° OR ABOVE	60% OR BELOW	SPECIAL	18°	3	0	DOWN	21	
	26° OR ABOVE	61% OR ABOVE	SPECIAL	18°	2	0	DOWN	21	
SPECIAL	15° OR BELOW	40% OR BELOW	SPECIAL	20°	3	1	DOWN	23	ENVELOPES (e.g. RECTANGULAR)
	15° OR BELOW	41% OR ABOVE	SPECIAL	20°	2	1	DOWN	23	
	16~25°	50% OR BELOW	SPECIAL	18°	2	1	DOWN	21	
	16~25°	51% OR ABOVE	SPECIAL	18°	2	1	DOWN	21	
	26° OR ABOVE	60% OR BELOW	SPECIAL	18°	1	0	DOWN	21	
	26° OR ABOVE	61% OR ABOVE	SPECIAL	18°	1	0	DOWN	21	

*Fig. 13*



*Fig. 14*

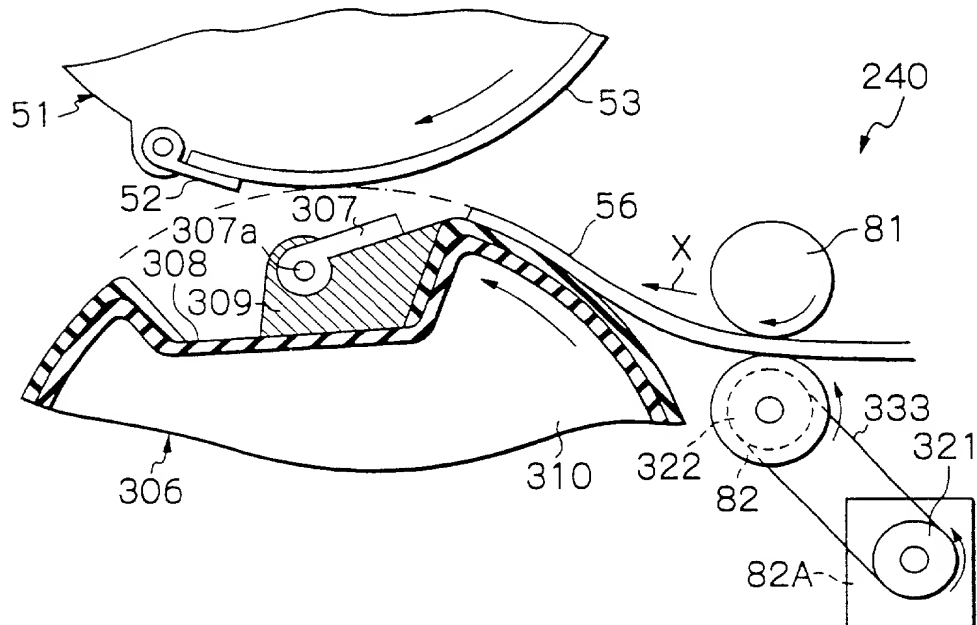


Fig.15

Fig.15A
Fig.15B

Fig. 15A

KIND OF SHEET	TEMPERA-TURE (°C)	HUMIDITY (RH%)	PAD	PAD ANGLE	FEED PRES-SURE	SEPA-RATION	JUMP BOARD ANGLE	SHEET CLAMP	AMOUNT OF LOOP	APPLI-CATIONS
STANDARD	15° OR BELOW	40% OR BELOW	STANDARD	22°	4	3	UP	YES	30	HIGH QUALITY, MEDIUM & RECYCLED SHEETS
	15° OR BELOW	41% OR ABOVE	STANDARD	22°	3	3	UP	YES	30	
	16~25°	50% OR BELOW	STANDARD	22°	4	2	UP	YES	28	
	16~25°	51% OR ABOVE	STANDARD	22°	3	2	UP	YES	28	
	26° OR ABOVE	60% OR BELOW	STANDARD	20°	4	2	UP	YES	25	
	26° OR ABOVE	61% OR ABOVE	STANDARD	20°	3	2	UP	YES	25	
ROUGH	15° OR BELOW	40% OR BELOW	STANDARD	20°	4	2	UP	YES	28	ROUGH SHEETS
	15° OR BELOW	41% OR ABOVE	STANDARD	20°	3	2	UP	YES	28	
	16~25°	50% OR BELOW	STANDARD	20°	3	2	UP	YES	25	
	16~25°	51% OR ABOVE	STANDARD	20°	2	2	UP	YES	25	
	26° OR ABOVE	60% OR BELOW	STANDARD	20°	2	1	UP	YES	25	
	26° OR ABOVE	61% OR ABOVE	STANDARD	20°	1	1	UP	YES	25	

Fig. 15B

THIN	15° OR BELOW	40% OR BELOW	SPECIAL	20°	2	2	UP	YES	23	THIN SHEETS & NOSHI - GAMI
	15° OR BELOW	41% OR ABOVE	SPECIAL	20°	1	2	UP	YES	23	
	16~25°	50% OR BELOW	SPECIAL	18°	2	2	UP	YES	21	
	16~25°	51% OR ABOVE	SPECIAL	18°	1	2	UP	YES	21	
	26° OR ABOVE	60% OR BELOW	SPECIAL	18°	1	1	UP	YES	21	
	26° OR ABOVE	61% OR ABOVE	SPECIAL	18°	0	1	UP	YES	21	
THICK	15° OR BELOW	40% OR BELOW	SPECIAL	20°	6	2	DOWN	NO	23	HIGH QUALITY 135 KG SHEETS OR ABOVE, DRAWING PAPER & POST - CARDS
	15° OR BELOW	41% OR ABOVE	SPECIAL	20°	5	2	DOWN	NO	23	
	16~25°	50% OR BELOW	SPECIAL	18°	4	1	DOWN	NO	21	
	16~25°	51% OR ABOVE	SPECIAL	18°	3	1	DOWN	NO	21	
	26° OR ABOVE	60% OR BELOW	SPECIAL	18°	3	0	DOWN	NO	21	
	26° OR ABOVE	61% OR ABOVE	SPECIAL	18°	2	0	DOWN	NO	21	
SPECIAL	15° OR BELOW	40% OR BELOW	SPECIAL	20°	3	1	DOWN	NO	23	ENVE- LOPES (e.g. RECT - ANGULAR)
	15° OR BELOW	41% OR ABOVE	SPECIAL	20°	2	1	DOWN	NO	23	
	16~25°	50% OR BELOW	SPECIAL	18°	2	1	DOWN	NO	21	
	16~25°	51% OR ABOVE	SPECIAL	18°	2	1	DOWN	NO	21	
	26° OR ABOVE	60% OR BELOW	SPECIAL	18°	1	0	DOWN	NO	21	
	26° OR ABOVE	61% OR ABOVE	SPECIAL	18°	1	0	DOWN	NO	21	